Low pressure flat glass gauges in reflex and transparent styles





RL

GENERAL APPLICATION

TL

Low pressure direct reading liquid level measurement applications in the petroleum, chemical and general process industries. They are not recommended for steam/water applications.

TECHNICAL DATA

Materials: Ductile iron cover: carbon steel .

or stainless steel chamber: Grafoil/Mylar gaskets and cushions; Tempered Borosilicate glass rated to

600°F

Glass size: 1 through 9

Visible length: 3¾" to 139¾" (95 to 3550 mm) Connections:

End or side; threaded,

socketweld or flanged

Pressure ratings (max):

RL: Glass size 1: 2400 psig (165 barg)

Glass size 9: 1800 psig (124 barg) Glass size 1: 2000 psig (138 barg)

Glass size 9: 500 psig (34 barg)

Temperature

TL:

range*: -20° to 600°F (-29° to 316°C)

* Non-steam/water applications

FEATURES

- Reliable, easy to understand level reference.
- Gives users the ability to inspect liquid characteristics visually (transparent style).
- Non-intrusive.
- Operation is independent of most liquid characteristics. Multiple liquids can be processed through the same vessel without concerns for density, surface turbulence, dielectric conductivity etc.
- No electrical power required. Provide accurate direct liquid level measurement in remote locations where power is not available. Not affected by power failures.
- Suitable for full vacuum applications.
- Provide a near-unlimited length of measure.
- Optional offshore coating 2600 protection; ideal cost-effective solution for corrosive offshore environments.
- NACE wetted materials available for sour gas
- Used for verification of other level instrument technology.
- Standard flat gasket seat allows easy removal of gasket residue during rebuild.
- Optional shields available to prolong glass life in corrosive environments (transparent style only).
- Cross ties between vision slots in transparent style gages provide higher strength chamber due to reduction of unsupported beam length.
- FM approved



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OVERVIEW

OVERVIEW

RL and TL gage models are designed to maximize the mechanical and economic advantages of ductile iron covers and are used in less demanding process applications. Process liquid levels are observed through the glass as it rises and falls in the gage chamber.

Models RL - Reflex style gauge

Reflex style gages have a single vision slot through which light can enter the gage chamber to determine liquid level. Above the liquid level, glass prisms reflect the surrounding light back to the observer appearing silvery. Below the liquid level, the liquid fills the prisms causing the glass to become relatively transparent, typically appearing dark to the observer. An opaque liquid such as milk would reflect the light directly at the surface of the prisms, where it appears as a solid column of white.

The interface between the liquid and gas occurs where the silvery and dark/opaque area intersect.

Model TL - Transparent style gauge

Transparent style gages have a vision slot on both sides of the chamber. Light enters the gage from the side opposite the observer so that both the level of a liquid and its characteristics can be seen. Illuminators are available for use with transparent gages for easier liquid observation in dark environments. Transparent gages may be used for interface applications

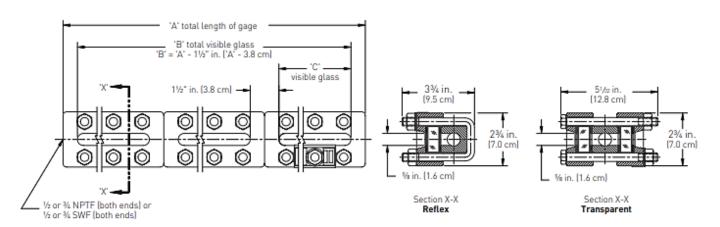
MODEL RL - REFLEX



MODEL TL - TRANSPARENT



DIMENSIONS - END CONNECTED

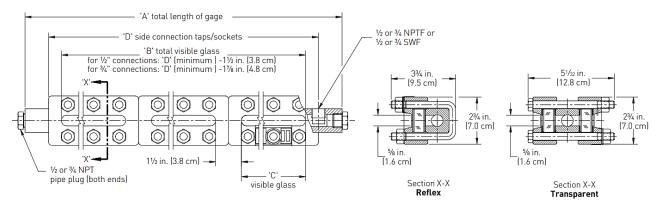


DIMENSIONS - END CONNECTED

	Dim 'C'			Din	nension 'A	A' (overal	l length)	in inches	(cm)			Quantity p	er section	Quantity p	er section
Glass	in inches					Number o	of section	ıs				(re	flex)	(trans)	parent)
size	(cm)	1	2	3	4	5	6	7	8	9	10	Bolt	Nut	Bolt	Nut
1	3.75	5.25										3	6	6	6
	(9.5)	(13.3)													
2	4.75	6.25										3	6	6	6
	[12.1]	[15.9]													
3	5.75	7.25										4	8	8	8
	(14.6)	(18.4)													
4	6.75	8.25	16.50									5	10	10	10
	(17.1)	(21.0)	(41.9)												
5	7.87	9.37	18.75									5	10	10	10
	(20.0)	(23.8)	(47.6)												
6	9.12	10.62	21.25	31.87								6	12	12	12
	(23.2)	(27.0)	(54.0)	(81.0)											
7	10.25	11.75	23.50	35.25	47	58.75						7	14	14	14
	(26.0)	[29.8]	(59.7)	(89.5)	[119.4]	[149.2]									
3	11.87	13.37	26.75	40.12	53.50	66.87	80.25	93.62	107	120.37	133.75	7	14	14	14
	(30.2)	(34.0)	(67.9)	[101.9]	[135.9]	[169.9]	(203.8)	[237.8]	(271.8)	(305.8)	(339.7)				
9	12.62	14.12	28.25	42.37	56.50	70.62	84.75	98.87	113	127.12	141.25	8	16	16	16
	(32.1)	(35.9)	(71.8)	(107.6)	(143.5)	[179.4]	(215.3)	(251.1)	(287.0)	(322.9)	(358.8)				



PENBERTHY MODELS RL AND TL DIRECT READING LIQUID LEVEL GAGES DIMENSIONS - SIDE CONNECTED



DIMENSIONS - SIDE CONNECTED

DIN	IENSION	NS - SIDE CON	NECTED								
					min. dimensior						
		Cei	nters available	in 1/8" (0.3 cm) i	increments bet	ween max. and	min. / Standard	l side connectio	n is to the right	of the gage visi	on
Gla	ass Number of sections										
siz	e	1	2	3	4	5	6	7	8	9	10
1	min.	5.25 (13.3)									
	max.	7.62 [19.4]									
2	min.	6.25 [15.9]									
	max.	8.62 (21.9)									
3	min.	7.25 [18.4]									
	max.	9.62 [24.4]									
4	min.	8.25 (21.0)	16.50 (41.9)								
	max.	10.75 (27.3)	20.12 (51.1)								
5	min.	9.37 (23.8)	18.75 (47.6)								
	max.	12.00 (30.5)	22.62 (57.5)								
6	min.	10.62 (27.0)	21.25 (54.0)	31.87 (81.0)							
	max.	13.12 (33.3)	24.87 (63.2)	36.62 (93.0)							
7	min.	11.75 (29.8)	23.50 (59.7)	35.25 (89.5)	47.00 [119.4]	58.75 (149.2)					
	max.	14.75 (37.5)	28.12 [71.4]	41.25 [104.8]	54.87 [139.4]	68.25 [173.4]					
8	min.	13.37 (34.0)	26.75 [67.9]	40.12 (101.9)	53.50 (135.9)	66.87 [169.9]	80.25 (203.8)	93.62 (237.8)	107.00 (271.8)	120.37 (305.7)	133.75 (339.7)
	max.	15.50 (39.4)	29.62 (75.2)	43.75 [111.1]	57.87 (147.0)	72.00 (182.9)	84.62 (214.9)	98.75 (250.8)	112.87 (286.7)	127.00 (322.6)	141.12 (358.5)
9	min.	14.12 (35.9)	28.25 (71.8)	42.37 [107.6]	56.50 (143.5)	70.62 (179.4)	84.75 (215.3)	98.87 (251.1)	113.00 (287.0)	127.12 (322.9)	141.25 (358.8)
	max.	17.87 (45.4)	33.25 (84.5)	48.37 [122.9]	60.12 (152.7)	81.62 (207.3)	93.50 (237.5)	106.87 (271.5)	120.25 (305.4)	133.62 (339.4)	147.00 (373.4)

NOTES

- 1. For minimum ¾" NPT/socketweld connections add ¾" (1.0 cm) to dimension 'D' shown above.
- 2. For maximum % " NPT/socketweld connections subtract % " (1.9 cm) from dimension 'D' shown above.
- 3. Consult factory for minimum front or back connections

	Dim 'C'	I	Dimension 'A' in inches (cm) 1/2" and 3/4" NPT/socketweld connections							Quantity p	er section	Quantity p	er section		
Glass	in inches			N	umber of sec	tions						(reflex)		(transparent)	
size	(cm)	1	2	3	4	5	6	7	8	9	10	Bolt	Nut	Bolt	Nut
1	3.75 (9.5)	10.37 (26.4)										3	6	6	6
2	4.75 (12.1)	11.37 (28.9)										3	6	6	6
3	5.75 (14.6)	12.37 (31.4)										4	8	8	8
4	6.75 (17.1)	13.50 (34.3)	22.87 [58.1]									5	10	10	10
5	7.87 (20.0)	14.75 (37.5)	25.37 (64.5)									5	10	10	10
6	9.12 (23.2)	15.87 (40.3)	27.62 [70.2]	39.37 (100.0)								6	12	12	12
7	10.25 (26.0)	17.50 (44.5)	30.87 [78.4]	44.25 (112.4)	57.62 (146.4)	71.00 (180.3)						7	14	14	14
8	11.87 (30.2)	18.25 (46.4)	32.37 (82.2)	46.50 (118.1)	60.62 (154.0)	74.75 (189.9)	***	***	***	***	***	7	14	14	14
9	12.62 (32.1)	20.62 (52.4)	36.00 (91.5)	51.12 (129.9)	62.87 (159.7)	84.37 (214.3)	***	***	***	***	***	8	16	16	16

NOTES

- 1. *** For ½" NPT or socketweld connections: Dimension 'D' + 2¾" (7.0 cm)
- 2. *** For ¾" NPT or socketweld connections: Dimension 'D' + $31\!\!/\!_2$ " (8.9 cm)



PRESSURES/TEMPERATURES

RL - PRESSURE/TEMPERATURE RATINGS using standard gasket material[1]

	Max. working pressure psig (kPa) at temperatures up to:									
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)			
1	2400 (16550)	2320 (16000)	2280 (15720)	2240 (15440)	2150 (14820)	2000 (13790)	1780 (12270)			
2	2335 (16100)	2250 (15510)	2210 (15240)	2170 (14960)	2080 (14340)	1940 (13380)	1720 (11860)			
3	2250 (15510)	2180 (15030)	2140 (14750)	2100 (14480)	2020 (13930)	1880 (12960)	1670 (11510)			
4	2175 (15000)	2100 (14480)	2060 (14200)	2020 (13930)	1940 (13380)	1820 (12550)	1600 (11030)			
5	2100 (14480)	2030 (14000)	1995 (13750)	1960 (13510)	1880 (12960)	1750 (12070)	1550 (10690)			
6	2025 (13960)	1950 (13440)	1920 (13240)	1890 (13030)	1810 (12480)	1680 (11580)	1500 (10340)			
7	1950 (13440)	1890 (13030)	1855 (12790)	1820 (12550)	1750 (12070)	1630 (11240)	1440 (9930)			
8	1875 (12930)	1820 (12550)	1785 (12310)	1750 (12070)	1680 (11580)	1560 (10760)	1390 (9580)			
9	1800 (12410)	1740 (12000)	1710 (11790)	1680 (11580)	1620 (11170)	1510 (10410)	1340 (9240)			

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gage.

RL² - PRESSURE/TEMPERATURE RATINGS using standard gasket material^[1] and steel MR0175/MR0103 NACE bolting

	,		J								
		Max. working pressure psig (kPa) at temperatures up to:									
Glass Size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)				
1	2160 (14890)	2090 (14410)	2050 (14130)	2015 (13890)	1935 (13340)	1800 (12410)	1600 (11030)				
2	2100 (14480)	2025 (13960)	1990 (13720)	1955 (13480)	1870 (12890)	1745 (12030)	1550 (10690)				
3	2025 (13960)	1960 (13510)	1925 (13270)	1890 (13030)	1820 (12550)	1690 (11650)	1505 (10380)				
4	1960 (13510)	1890 (13030)	1855 (12790)	1820 (12550)	1745 (12030)	1640 (11310)	1440 (9930)				
5	1890 (13030)	1825 (12580)	1795 (12380)	1765 (12170)	1690 (11650)	1575 (10860)	1395 (9620)				
6	1825 (12580)	1755 (12100)	1730 (11930)	1700 (11720)	1630 (11240)	1510 (10410)	1350 (9310)				
7	1755 (12100)	1700 (11720)	1670 (11510)	1640 (11310)	1575 (10860)	1465 (10100)	1295 (8930)				
8	1690 (11650)	1640 (11310)	1605 (11070)	1575 (10860)	1510 (10410)	1405 (9690)	1250 (8620)				
9	1620 (11170)	1565 (10790)	1540 (10620)	1510 (10410)	1460 (10070)	1360 (9380)	1205 (8310)				

RL² - PRESSURE/TEMPERATURE RATINGS using standard gasket material^[1] and stainless steel MR0175/MR0103 NACE bolting

	Max. working pressure psig (kPa) at temp. up to:
Glass size	100°F (38°C)
1	1930 (13310)
2	1560 (10760)
3	1730 (11930)
4	1860 (12820)
5	1605 (11070)
6	1670 (11510)
7	1745 (12030)
8	1515 (10450)
9	1630 (11240)

NOTES

- 1. Optional gasket material may result in a derated maximum pressure for the gage.
- 2. Not to be used for Environmental NACE applications.



PRESSURES/TEMPERATURES

TL - PRESSURE/TEMPERATURE RATINGS using standard gasket material[1]

	Max. working pressure psig (kPa) at temperatures up to:									
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)			
1	2000 (13790)	1930 (13310)	1900 (13100)	1870 (12890)	1790 (12340)	1660 (11450)	1480 (10200)			
2	1815 (12510)	1750 (12070)	1720 (11860)	1690 (11650)	1620 (11170)	1510 (10410)	1340 (9240)			
3	1630 (11240)	1580 (10890)	1550 (10690)	1520 (10480)	1460 (10070)	1360 (9380)	1210 (8340)			
4	1440 (9930)	1390 (9580)	1365 (9410)	1340 (9240)	1290 (8890)	1200 (8270)	1060 (7310)			
5	1250 (8620)	1210 (8340)	1190 (8200)	1170 (8070)	1120 (7720)	1040 (7170)	920 (6340)			
6	1065 (7340)	1030 (7100)	1015 (7000)	995 (6860)	950 (6550)	890 (6140)	790 (5450)			
7	875 (6030)	845 (5830)	830 (5720)	815 (5620)	785 (5410)	730 (5030)	645 (4450)			
8	690 (4760)	665 (4580)	655 (4520)	645 (4450)	620 (4270)	575 (3960)	510 (3520)			
9	500 (3450)	480 (3310)	475 (3270)	465 (3210)	445 (3070)	415 (2860)	370 (2550)			

NOTE

TL2 - PRESSURE/TEMPERATURE RATINGS using standard gasket material[1] and steel MR0175/MR0103 NACE bolting

	Max. working pressure psig (kPa) at temperatures up to:								
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)		
1	1800 (12410)	1735 (11960)	1710 (11790)	1685 (11620)	1610 (11100)	1495 (10310)	1330 (9170)		
2	1635 (11270)	1575 (10860)	1550 (10690)	1520 (10480)	1460 (10070)	1360 (9380)	1205 (8310)		
3	1465 (10100)	1420 (9790)	1395 (9620)	1370 (9450)	1315 (9070)	1225 (8450)	1090 (7520)		
4	1295 (8930)	1250 (8620)	1230 (8480)	1205 (8310)	1160 (8000)	1080 (7450)	955 (6580)		
5	1125 (7760)	1090 (7520)	1070 (7380)	1055 (7270)	1010 (6960)	935 (6450)	830 (5720)		
6	960 (6620)	925 (6380)	915 (6310)	895 (6170)	855 (5890)	800 (5520)	710 (4900)		
7	790 (5450)	760 (5240)	745 (5140)	735 (5070)	705 (4860)	655 (4520)	580 (4000)		
8	620 (4270)	600 (4140)	590 (4070)	580 (4000)	560 (3860)	520 (3590)	460 (3170)		
9	450 (3100)	430 [2960]	425 (2930)	420 (2900)	400 (2760)	375 (2590)	335 (2310)		

TL² - PRESSURE/TEMPERATURE RATINGS using standard gasket material^[1] and stainless steel MR0175/MR0103 NACE bolting

TL - PRESSURE/TEMPERATURE RATINGS using standard gasket material^[1] and aluminosilicate glass

	Max. working pressure psig (kPa) at temp. up to:		Max. working pressure psig (kPa) at temp. up to:				
Glass size	100°F (38°C)	Glass size	600°F (316°C)				
1	1880 (12960)	1	1480 (10200)				
2	1510 (10410)	2	1340 (9240)				
3	1630 (11240)	3	1210 (8340)				
4	1440 (9930)	4	1060 (7310)				
5	1250 (8620)	5	920 (6340)				
6	1065 (7340)	6	790 (5450)				
7	875 (6030)	7	645 (4450)				
8	690 (4760)	8	510 (3520)				
9	500 (3450)	9	370 (2550)				

NOTES

- 1. Optional gasket material may result in a derated maximum pressure for the gage.
- 2. Not to be used for Environmental NACE applications.



^{1.} Optional gasket material may result in a de-rated maximum pressure for the gage.

PENBERTHY MODELS RL AND TL DIRECT READING LIQUID LEVEL GAGES MATERIAL SPECIFICATIONS

MATERIAL SPECIFICATIONS

Ref.			Standard materials							
no.	Description	Carbon steel to -20°F	STS wetted to -20°F	Sour gas service to -20°F	Optional materials					
1	Cover		ASTM A395 ductile iron		ASTM A123 galvanized ductile iron					
2	Chamber	ASTM A105 (forged) carbon steel	ASTM A276 316/316L STS	ASTM A105 (forged) carbon steel per NACE MR0175 and/OR MR0103	ASTM A276 304/304L STS ASTM A276 Duplex 2205 STS ASTM B164 Monel® 400 ASTM B463 Alloy 20 (CARP 20 Cb3)® ASTM B335 Hastelloy B® ASTM B575 Hastelloy C® 276 ASTM A123 galvanized steel					
4	Nut	AS	ASTM A194 carbon steel Gr. 2 or 2H							
7	Gasket	Grafo	ar) insert	ASTM A153 galvanized steel Nobestos® D7301 Garlock® 3000, 3100, 3200, 3300, 5500 PCTFE (replaces Kel-F®) Gylon® 3500, 3504, 3510 PTFE (25% glass filled, virgin) Grafoit® Gr. GHR w/316 STS insert Buna-N NBR Neoprene® Viton® consult factory for others						
8	Cushion	Grafo	il® Gr. GHP w/polyester [Myl	Nobestos® D7301 Garlock® 3000, 3100, 3200, 3300, 5500 PCTFE (replaces Kel-F®) Gylon® 3500, 3504, 3510 PTFE [25% glass filled, virgin] Grafoil® Gr. GHR w/316 STS insert Buna-N NBR Neoprene® Viton® consult factory for others						
9	Shield ^[1]		ASTM D351 Mica Gr. V-4 PCTFE (replaces Kel-F®)							
48	Glass	Reflex or	transparent style tempered	Borosilicate	Aluminosilicate (transparent only)					
100	Cap screw or U-bolt		or 4142 alloy steel per ASTN		ASTM A193 Gr. B8M Cl. 2 316 STS ASTM A153 galvanized steel					
125	Washer	AS	STM B633 zinc plated carbor	ı steel	18-8 STS (302-304 STS)					
331	Band		Rubber		None					

NOTE

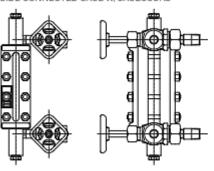


Under no circumstances should shields be used in reflex style gages, as they will keep the fluid from coming into contact with the reflective prisms, thereby prohibiting visibility of the liquid level in the gage.

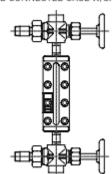
Gagecocks

Penberthy Series 100 through 700 offset and straight pattern gagecocks isolate the gage chamber from the liquid contents of the vessel. Gagecocks can be factory assembled in a variety of configurations









Illuminators

Complementary illuminators are designed to improve liquid level observation by providing proper light distribution over the entire visible length of the transparent gage when ambient light is insufficient. The illuminator is designed to be mounted readily on virtually any transparent gage.

Single and double incandescent units are available for one or two section gage models. Models are offered with 25 watt or 60 watt ratings, are explosion proof and dust tight and meet Class 1, Division II, Groups B, C and D service.

Continuous LED illuminators are available in sections up to 74" long. Multiple illumination sections can be stacked to accommodate virtually any visible length.

Flexible fiberglass insulation blanket

Lightweight, silicone coated fiberglass cover and liner, with or without PTFE window. Can be used with frost proof extensions and illuminator

External heating/cooling chamber

Double sided or single sided, does not contact liquid inside chamber

Internal heating/cooling chamber

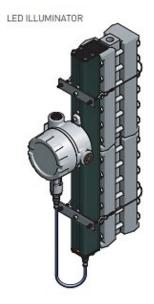
Heating/cooling tube passes through the inside of the gage and is in direct contact with liquid

Frost-proof extensions

Clear plastic windows that fit over the visible part of the glass in flat glass gages. In low temperature applications, they inhibit build-up of frost over the visible part of the gage, preventing obstruction of the liquid level view.

Gage scales

Attach to gage cover to provide a graduated read out of liquid level. Available in a variety of units, feet/inch and meter/centimeter are standard

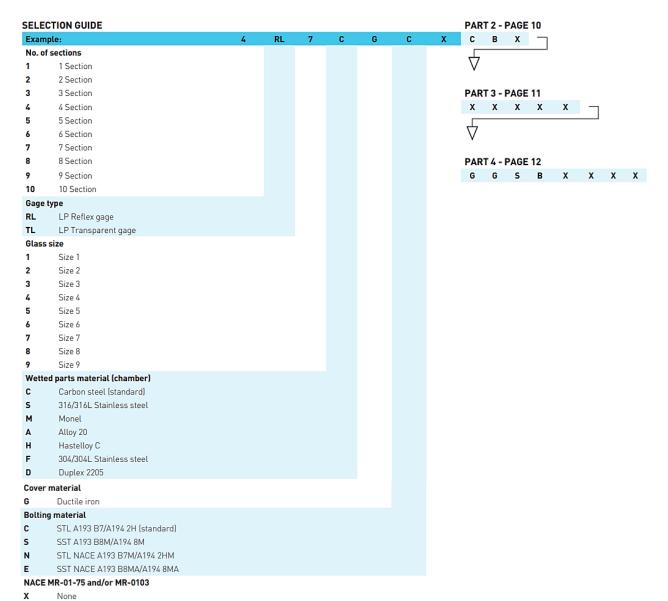


INCANDESCENT ILLUMINATOR





ORDERING INFORMATION - PART 1

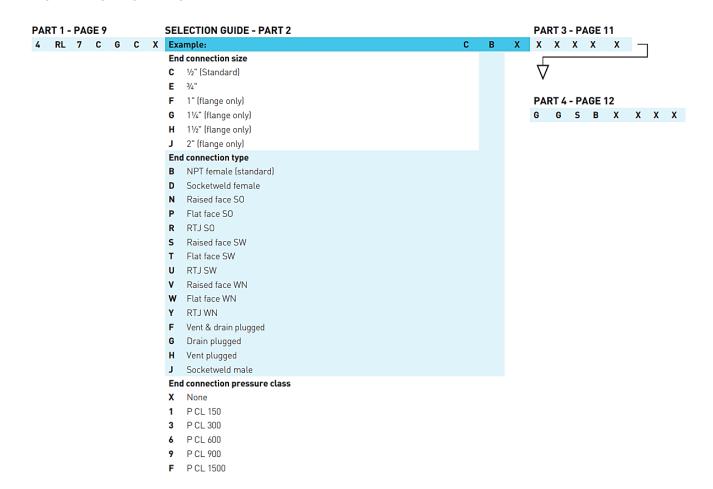




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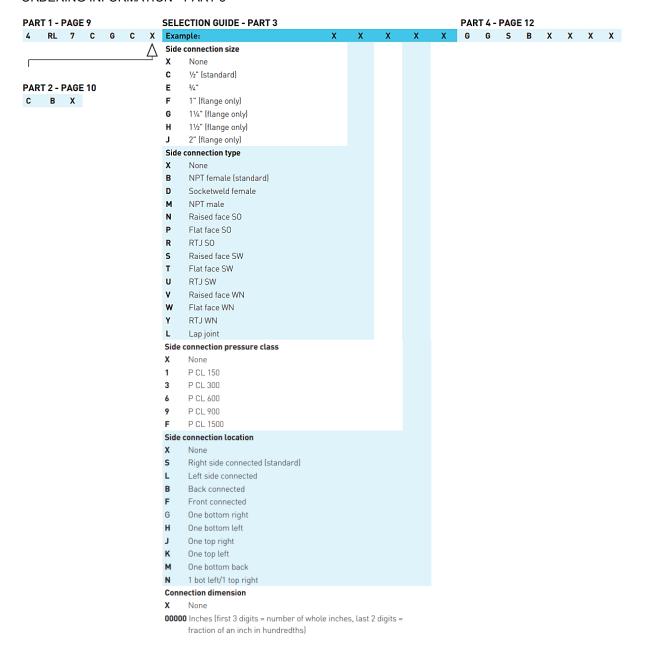
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PENBERTHY MODELS RL AND TL DIRECT READING LIQUID LEVEL GAGES ORDERING INFORMATION - PART 2





PENBERTHY MODELS RL AND TL DIRECT READING LIQUID LEVEL GAGES ORDERING INFORMATION - PART 3





PENBERTHY MODELS RL AND TL DIRECT READING LIQUID LEVEL GAGES ORDERING INFORMATION - PART 4

PART 1 - PAGE 9 **SELECTION GUIDE - PART 4** 4 RL 7 C G C X Example: **Gasket material** G Grafoil/Mylar (Standard) Grafoil/SS insert s PART 2 - PAGE 10 В Nobestos D7301 C B X Т PTFE (Teflon®) Κ Garlock 3300 Gylon 3510 Gylon 3504 PART 3 - PAGE 11 Garlock 5500 X X X XBuna-N Viton® 25% glass filled PTFE D Ρ PCTFE (KEL-F) С TopChem 2000 **Cushion material** G Grafoil/Mylar (Standard) Grafoil/SS insert s Nobestos D7301 В PTFE (Teflon®) Т Garlock 3300 Gylon 3510 Gylon 3504 Υ Garlock 5500 U Buna-N Viton® 25% glass filled PTFE PCTFE (KEL-F) C TopChem 2000 Paint specification Standard 0 Offshore spec 2600 Α Offshore spec 2600 paint ONLY Option 1 X Α 1 External htg/clg chbr. В 1 Welded support bracket С 2 Welded support brackets D 3 Welded support brackets Κ Belleville washers Option 2 X None Option 3 X PCTFE shields (KEL-F) Mica shields V-4 Mica shields V-2 Option 4 X None Option 5

